

Work Order ID 67764-2 *split*

Wednesday, March 30, 2011 10:34:32 AM

Page 1

Item ID: D2745

Revision ID:

Item Name: Bushing *41*

Start Date: 3/30/2011 Start Qty: 60.00

Required Date: 4/4/2011 Req'd Qty: 60.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

QC:

Date: *11-03-30* Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2745

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

1-Turn as per Dwg D2515 2-Deburr

11/4/12

110



QC

Quality Control

QC2- inspect parts off machine 1 AI/FAIB

0.00

Memo

0.00

11/4/12

61

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

BA 11/04/12

61

φ

Work Order ID 67764

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Page 2

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Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

Identify as per dwg & Stock Location: FP-A

0.00



Packaging

Memo

0.00

Packaging

x60 & 26 4/6/13

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/13

11-04-13
(41)

Picklist Print

Wednesday, March 30, 2011 10:34:37 AM

Page 1

Work Order ID: 67764

Parent Item: D2745

Parent Item Name: Bushing



Start Date: 3/30/2011

Required Date: 4/4/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP C 02.03.07 Update to turn in house NG
IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.750

Purchased

No

100

f

65 2100

0.0959

6.056842



303 Round Bar 0 750



11.4-11

Location

Loc Qty

Loc Code

MAT028

65 21

117142

65 21

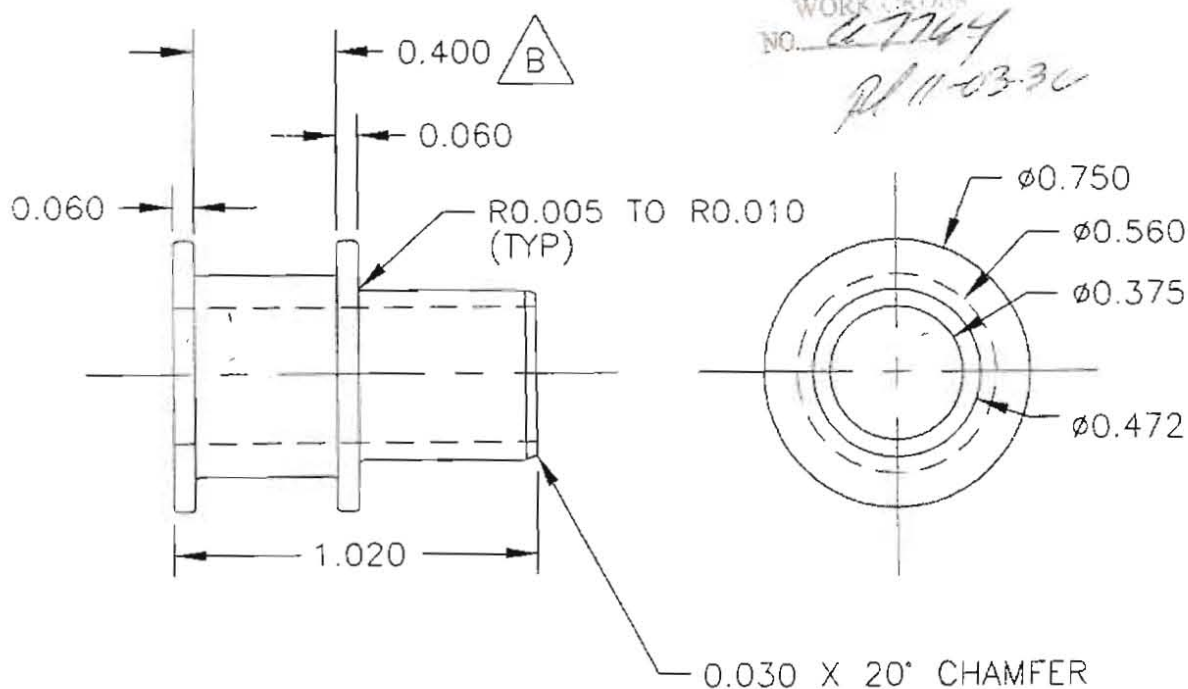
5-1

DART

DESIGN <i>2H</i>	DRAWN BY <i>J</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DAH</i>	APPROVED <i>KE</i>	DRAWING NO. 02745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
981103 DS

UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *02744*
9811-03-30



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES